SAFETY DATA SHEET

1. Identification

Product identifier: HIGH TC GEOTHERMAL GROUT™
Other means of identification: None.
Recommended use: Not available.
Recommended restrictions: Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
Company name: CETCO, an MTI Company
Address: 2870 Forbs Avenue
Hoffman Estates, IL 60192
United States
Telephone: General Information 800 527-9948
Website: http://www.cetco.com/
E-mail: safetydata@mineraltech.com
Emergency phone number: Emergency 1.866.519.4752/1 760 476 3962
Americas 1.866.519.4752 (US, Canada, Mexico) 1 760 476 3962

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards
- Serious eye damage/eye irritation Category 2B
- Carcinogenicity Category 1A
- Specific target organ toxicity, repeated exposure Category 1

Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements

Signal word: Danger
Hazard statement: Causes eye irritation. May cause cancer. Causes damage to organs through prolonged or repeated exposure.
Precautionary statement
Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.
Response: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.
Storage: Store in a dry area. Store locked up.
Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.
12.59% of the mixture consists of component(s) of unknown acute dermal toxicity. 12.59% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 12.59% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>QUARTZ (SiO2)</td>
<td></td>
<td>14808-60-7</td>
<td>5 - &lt; 10</td>
</tr>
<tr>
<td>TRADE SECRET*</td>
<td>Proprietary*</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td></td>
<td>14464-46-1</td>
<td>1 - &lt; 3</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>80 - &lt; 90</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments

Occupational Exposure Limits for constituents are listed in Section 8.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Shovel up and place in a container for salvage or disposal. Avoid dust formation. Clean surface thoroughly to remove residual contamination.

Small Spills: Collect powder using special dust vacuum cleaner with particle filter or carefully sweep into closed container. Avoid dust formation. Clean surface thoroughly to remove residual contamination. Put material in suitable, covered, labeled containers.

For waste disposal, see section 13 of the SDS.
Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid contact with eyes. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in original tightly closed container. Keep out of the reach of children. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRISTOBALITE (CAS 14464-46-1)</td>
<td>PEL</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
<td></td>
</tr>
<tr>
<td>QUARTZ (SIO2) (CAS 14808-60-7)</td>
<td>PEL</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
<td></td>
</tr>
<tr>
<td>TRADE SECRET</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-3 (29 CFR 1910.1000)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.2 mppcf</td>
<td>Respirable.</td>
<td></td>
</tr>
<tr>
<td>QUARTZ (SIO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
<td></td>
</tr>
<tr>
<td>TRADE SECRET</td>
<td>TWA</td>
<td>50 mppcf</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Constituents</td>
<td>Type</td>
<td>Value</td>
<td>Form</td>
<td></td>
</tr>
<tr>
<td>INERT OR NUISANCE DUSTS</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>QUARTZ (SIO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>TRADE SECRET</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
<td></td>
</tr>
<tr>
<td>QUARTZ (SIO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
<td></td>
</tr>
<tr>
<td>TRADE SECRET</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
<td></td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).
### Exposure guidelines
Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

### Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

**Eye/face protection**
Wear safety glasses with side shields (or goggles).

**Skin protection**
- **Hand protection**: Wear protective gloves.
- **Other**: Wear suitable protective clothing.

**Respiratory protection**
Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations
Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

**Appearance**
- **Physical state**: Solid.
- **Form**: Solid.
- **Color**: Not available.
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: 7 - 9
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: Non-flammable
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.

**Upper/lower flammability or explosive limits**
- **Flammability limit - lower (%)**: Non-explosive
- **Flammability limit - upper (%)**: Non-explosive
- **Explosive limit - lower (%)**: Not available.
- **Explosive limit - upper (%)**: Not available.

**Vapor pressure**: 0.00001 hPa estimated
**Vapor density**: Not available.
**Relative density**: Not available.

**Solubility(ies)**
- **Solubility (water)**: Negligible
- **Partition coefficient (n-octanol/water)**: Not available.

**Auto-ignition temperature**: Not available.
**Decomposition temperature**: Not available.
**Viscosity**: Not available.

**Other information**
- **Density**: 2.53 g/cm³ estimated
- **Explosive properties**: Not explosive.
Not oxidizing.

Oxidizing properties

Percent volatile 0 % estimated
Specific gravity 2.53 estimated
VOC CARB

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials.

Incompatible materials
Powerful oxidizers. Chlorine.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Prolonged inhalation may be harmful.

Skin contact
No adverse effects due to skin contact are expected.

Eye contact
Causes eye irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort.

Information on toxicological effects

Acute toxicity
Not known.

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRISTOBALITE (CAS 14464-46-1)</td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>&gt; 22500 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation
Causes eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. “There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk...” (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity
CRISTOBALITE (CAS 14464-46-1) 1 Carcinogenic to humans.
QUARTZ (SiO2) (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
CRISTOBALITE (CAS 14464-46-1) Cancer
QUARTZ (SiO2) (CAS 14808-60-7) Cancer

US. National Toxicology Program (NTP) Report on Carcinogens
CRISTOBALITE (CAS 14464-46-1) Known To Be Human Carcinogen.
QUARTZ (SiO2) (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information
Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations
Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information
DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information
US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
CRISTOBALITE (CAS 14464-46-1) Cancer
QUARTZ (SIO2) (CAS 14808-60-7) Cancer
CRISTOBALITE (CAS 14464-46-1) lung effects
QUARTZ (SIO2) (CAS 14808-60-7) lung effects
CRISTOBALITE (CAS 14464-46-1) immune system effects
QUARTZ (SIO2) (CAS 14808-60-7) immune system effects
CRISTOBALITE (CAS 14464-46-1) kidney effects
QUARTZ (SIO2) (CAS 14808-60-7) kidney effects

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.
SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
WARNING: This product can expose you to QUARTZ (SIO2), which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
QUARTZ (SIO2) (CAS 14808-60-7) Listed: October 1, 1988
US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
CRISTOBALITE (CAS 14464-46-1)
QUARTZ (SIO2) (CAS 14808-60-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision
Issue date 12-November-2014
Revision date 22-July-2018
Version # 21
HMIS® ratings
Health: 3*
Flammability: 0
Physical hazard: 0

NFPA ratings
Health: 2
Flammability: 0
Instability: 0

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The manufacturer expressly does not make any representations, warranties, or guarantees as to its accuracy, reliability or completeness nor assumes any liability, for its use. It is the user's responsibility to verify the suitability and completeness of such information for each particular use. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. CETCO, an MTI Company cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information
Regulatory information: California Proposition 65